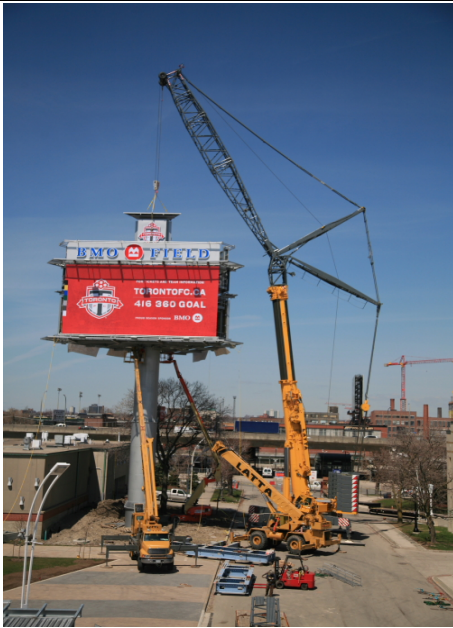


## PROJECT PROFILE



Pattison Sign Group is a leader in the advertising industry producing stunning masterpieces, designed to catch the eye of their client's intended audiences. Pattison contracted RIG to fabricate and install this sign for the Toronto FC soccer club's stadium located right beside the Gardiner Expressway in downtown Toronto. Pattison contracted POW Engineering to do the design and shop drawings for the project. Working with both POW and Pattison we commenced fabrication on this tightly scheduled project. The lower portion of the mono pole came from a dismantled sign we modified to suit this application. The top section was a new fabrication. This pole is 8ft in diameter and 7/8" thick, such a pipe didn't exist so we rolled and welded plate to construct it. Each of the three sides of the upper structure

measures 60ft across and 30ft in height. Behind the sign boards is an intricate array of catwalks, service platforms, ladders, handrail, and safety tie offs designed to facilitate maintenance. Building off of a circular, off-center pole to a triangular outer frame made for some unique connections. Each and every component received an SP6 sandblast cleaning, a two part epoxy primer and two coats of a two part metallic flake epoxy top coat. Our team of millwrights assembled and erected the sign on site in time for the opening game as planned. With digital displays, triple sided revolving sign boards and an immaculate paint job this sign will stand as a centerpiece for the Toronto FC at BMO Field for many years to come.

### CUSTOMER

Pattison Sign Group

### PROJECT

Marque Sign for BMO Field

### LOCATION

BMO Field, Toronto, Ontario



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